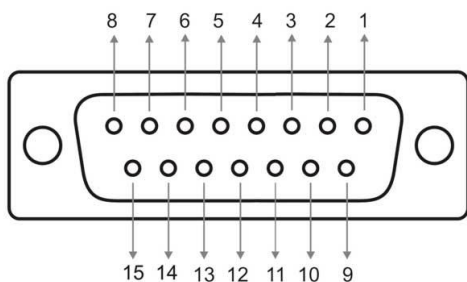
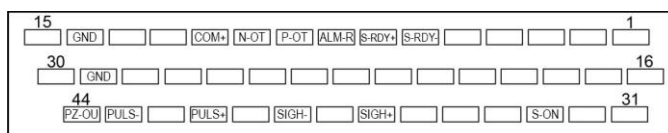


Connection between RadonixPC-Pro and Inovance IS620P



RadonixPC-Pro (DB15F)



Inovance IS620P (DB44)

RadonixPC-Pro Pins	Description	IS620P CN1 Pins
1	VCC +24 V	11
2	Direction -	39
3	Direction +	37
4	Pulse -	43
5	Pulse +	41
6	Servo On	33
7	Ready	7
8	Encoder Zero	44
9	Alarm Reset	8
10	Ground	
11	Ground	9
12	Ground	10
13	Ground	14
14	Ground	29
15	Ground	6